



Science.
Applied to Life.™

A visual workplace is a productive and safe workplace.



5S: Transform Your Workplace

The 5S visual management system makes it easy to ensure your workplace is more organized, efficient, productive and safer. The 5S system first analyzes your workspace and removes unnecessary items. From there, it organizes essential items and efficiently cleans and maintains the workspace. Best of all, these steps quickly become part of your organization's daily routine.

Visual cues are a vital part of a successful 5S program. They help you communicate information to employees using color-coding, labeling and floor markings. Floor markings help employees recognize work cell boundaries, areas requiring special caution and locations for public spaces, such as restrooms, break rooms and recycling bins.

You can get started with the 5S system today—and begin transforming your workplace.

Implementing the 5S system is even easier with
3M™ Vinyl Tape 5S Color Coding Starter Pack.
See back for details.



5 steps in the 5S system:

- 1. Sort:** Retain only the items and procedures necessary to do the job.
- 2. Straighten:** Ensure each item is kept in a designated place.
- 3. Shine:** Maintain clean and organized spaces.
- 4. Standardize:** Define standards for workspaces and procedures.
- 5. Sustain:** Keep up with established standards and procedures.

When implementing 5S, think 3M.



3M™ Safety Stripe Tape 5702 combine yellow and black stripes that call for attention, highlighting low hanging objects, protruding equipment or steps.



3M™ Vinyl Tape 471 clearly marks lanes, corridors and hazardous or no-go areas in factories, warehouses and hospitals.

Looking great longer: Colors are locked into the vinyl helping to maintain its vibrant color and reduce rework.

Excellent abrasion resistance provides long service life: Durable vinyl backing resists abrasion, scuffing, moisture, weathering acids and alkaline chemicals for long service life.

Ease of application and removal: 3M pressure-sensitive rubber adhesive sticks on contact to just about any surface for fast application with no dripping, drying, or clean-up.

Resists lifting: Flexible construction stretches and conforms to curved surfaces and around corners for a reliable tight fit.

For more information,
call 1-800-362-3550
or visit 3M.com/IATD



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3M™ Vinyl Tape 5S Color Coding Starter Pack

Convenient pack of color coding vinyl tapes to help implement the 5S system by providing floor marking and safety identification. The included 3M™ Vinyl Tapes and 3M™ Safety Stripe Tapes come in a **variety of bright colors** that are locked into the vinyl for permanent high visibility. Perfect for lane marking, hazard and safety marking of floors, loading docks, shipping areas and warehouses.

When compared to painting, 3M™ Vinyl Tapes and 3M™ Safety Stripe Tapes are easy to apply requiring minimal downtime of production area thus increasing staff productivity.



Pattern	Color	Where to Use*
	Yellow	Aisles, walk-ways and traffic lanes, work cells
	Orange	Material or product inspection or temporary storage locations
	Red	Safety/first aid, defect/scrap area, red tag area
	Green	Materials and manufacturing, finished goods
	Blue	Materials and manufacturing, raw materials
	Black	Materials and manufacturing, work in progress
	Black/Yellow	Areas of potential health risks, extra caution needs to be taken
	Black/White	Areas to stay out of for operational purposes

*Examples of where to use.

Ordering Information

Part No. / Description	UPC	Size/Roll	Rolls/Box
3M™ Vinyl Tape 5S Color Coding Starter Pack			
6 rolls 3M™ Vinyl Tape 471 (yellow, orange, red, green, blue, black)	0-00-76308-97971-3	2 in.	8
1 roll 3M™ Safety Stripe Tape 5700 black/white		x	
1 roll 3M™ Safety Stripe Tape 5702 black/yellow		36 yd.	

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