

Hot Rods™

By WESTIX

Do You Use Glue Sticks?



***Application
Guide***

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Guide***

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Reference
Guide***

***Glue Gun
Information***

Westix Adhesives

Division of Western American, Inc.

1518 Taney, North Kansas City, MO 64116

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Product Application Guide

Packaging, Corrugated & Paper Stock	Fast Set Quick Set Medium Set Slow Set Heat Resistant Cold Resistant Low Temp	ST34, ST39, ST51, ST170, ST169 ST74, ST195 ST61, ST155 ST155 ST61, ST74, ST170, ST195, ST51 ST74, ST220, ST19
Wax Coated Corrugated	Fast Set Quick Set Medium Set	ST39, ST51, ST74 ST170, ST169 (low odor) ST195 (quick grab, high flow)
Upholstery, Foam, Vinyl & Leather	Translucent Milky White Translucent	ST155 (cloth and foam) ST220 ST213 (metal to plastic to fabric) ST247 (difficult substrates including Mylar)
Furniture, Speakers & Cabinetry Assembly	Translucent Amber	ST155 ST61, ST195
Assembly, Appliances, Modular Homes & RVs	Translucent Milky White Amber	ST155 ST213 ST195, ST61
Plastics & Lampshades	Milky White Amber	ST247, ST213 Versatac
Point of Purchase Display Manufacturing	Corrugated Wood Plastic	ST170, ST195, ST169, ST213 ST155, ST195 ST247, ST213
Crafts	Amber Translucent Clear	ST195 ST155, ST220 ST11
Florals	High Temp Low Temp	ST11, ST16 ST19
General Purpose	Translucent Frosty White Amber Clear	ST155, ST220 ST11 ST195 ST16
Flooring	Translucent	ST247

Already Using Sticks? Check Our Cross Reference & Technical Information on the Back Page.

WESTIX HOT MELT GLUE GUNS



GG80

Cost efficient glue gun for light industrial application

120 Voltage; 80 Watts; Weight 1 lbs

Glue Stick Size: 1/2" Diameter

380°F Operating Temp

GG1100

*Light weight and High Temp Ergonomic long trigger for easy grip
Ideal for all professional applications*

120 Voltage; 100 Watts; Weight 2 lbs

Glue Stick Size: 1/2" Diameter

380°F Operating Temp



GG100LT

*Light weight and Low Temp Ergonomic long trigger for easy grip
Ideal for all professional applications*

120 Voltage; 100 Watts; Weight 2 lbs

Glue Stick Size: 1/2" Diameter

248°F Operating Temp

GG210

*Heavy duty 1/2" high temperature ergonomic design. Excellent for industrial
applications requiring high delivery rates.*

120 Voltage; 200 Watts; Weight 1.57 lbs

Glue Stick Size: 1/2" Diameter

380°F Operating Temp



GG300

*Heavy duty adjustable, excellent for industrial applications requiring high
delivery rates.*

120 Voltage; 300 Watts; Weight 1.7 lbs

Glue Stick Size: 1/2" Diameter

248°F to 428°F Operating Temp

GG5810

*Manual feed 5/8" adjustable for low & high temps. Ergonomic palm trigger, stroke
adjustment screw, removable stand. Great for high volume industrial projects.*

120 Voltage; 450 Watts; Weight 2 lbs

Glue Stick Size: 15/8" Diameter

248°F to 428°F Operating Temp



Contact Distributor for Other Guns, Tips & Accessories

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PRODUCT CROSS REFERENCE

Westix	3M	FPC Corp.	Hysol / Loctite	Fuller / Bostik	Adtech
ST11		710	232	6344	230, 235
ST16				0110	
ST19	3792LM	725		6370	
ST39 / 34	3750	702	Quickpac	6305	630
ST51	3750	701	Superpac, 1X, 6002	2107, 2109, 6368	610
ST61	3740	735	740	2107, 6363, 6390	
ST74	3762LM	601	Cool Melt		660
ST155	3792	707	323	6323, 6384	230, 235
ST169	3762	701	Superpac, 1X, 6002	2109, 2107, 6368	
ST170	3762	701	Superpac, 1X, 6002	2109, 2107, 6368	610
ST195	3738	735	1942	2103	962
ST213	3764	738	231	2124	271
ST220	3792LM	725		6730	
ST247					
Versatac					

Product	Viscosity at 350°F	Melting Point	Color	1/2	5/8	3/4	1	Description & Substrates
ST11	10,600 cps.	186°F	Clear	X	X		X	Medium to slow setting, general purpose adhesive, designed for floral & craft industries.
ST16	14,000 cps.	182°F	Clear	X				Transparent, general purpose hot melt adhesive. For Wood, Corrugated, & Fabric.
ST19	4,200 cps.	157°F	Clear	X				Medium to slow setting general purpose low temperature adhesive. For Paper, Cloth & Crafts.
ST 34	1,250 cps.	234°F	Amber	X	X		X	Economical, fast set, general purpose packaging adhesive with good heat resistance. Maintains excellent low temperature bonds on typical corrugated boxes.
ST39	1,000 cps.	235°F	Amber	X	X			Fast set packaging adhesive designed for corrugated. Dries quickly for high speed hand glueing operations.
ST51	2,500 cps.	204°F	Amber	X				Medium set, versatile adhesive use for corrugated.
ST61	6,500 cps.	185°F	Amber	X	X	X	X	Medium set, product assembly adhesive, use for corrugated, wood, fabric, & light plastics.
ST74	1,400 cps.	220°F	Amber	X	X	X	X	Dual temperature hot melt, medium set, cold & freezer resistant packaging adhesive.
ST155	6,000 cps.	200°F	Translucent	X	X	X	X	Medium set, versatile, dries clear, use for corrugated, foam, vinyl, wood, & plastic.
ST169	2,500 cps.	220°F	White	X	X	X		Low odor version of ST170. Medium to fast set, case & carton, product assembly, point of purchase.
ST170	1,900 cps.	207°F	Amber	X	X	X	X	Aggressive tack, case & carton product assembly, POP display, use corrugated, fabric, wood, and wax-coated.
ST195	2,100 cps.	200°F	Light Amber	X	X	X	X	Medium to fast set, quick grab, high flow adhesive, use for wood corrugated, some plastics, vinyl & fabric.
ST213	11,500 cps.	203°F	Milky	X	X	X	X	Medium to slow set, dry clear adhesive, use for rigid plastics, light metals, & some fabrics.
ST220	8,500 cps.	185°F	Translucent	X	X		X	Medium set, Bonds multiple substrates including plastic, wood, paper & upholstery.
ST247	11,000 cps.	190°F	Translucent	X				Glues everything, wood, plastic, tile, fabric, corrugated, metals, vinyl, PVC, stone and masonry, wood to concrete.

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